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ABSTRACT

A municipal solid waste (MSW) and recycled material curbside pickup bus system was recently initiated in a Taiwan city to improve collection service. For such an MSW pickup system, selecting appropriate collection stops critically affects hauling costs and service efficiency. Conventionally, MSW collection points are heuristically and manually chosen, resulting in a hauling system that is not as effective as intended in terms of location suitability and the number of collection points. The Shortest Service Location (SSL) model, which minimizes the sum of service distances, was therefore proposed in this study. The SSL model was compared with two other models for a local MSW pickup system problem. Using georeferenced graphs generated by a geographical information system (GIS) and related programs, the performance of the three models was compared according to walking distance to a service stop, the coverage of a service stop, and the number of service stops. The results show that the SSL solution can shorten walking distances by ~10% and reduce the overlap of service areas covered.

INTRODUCTION

Rapid economic growth in Taiwan has led to a surge in consumer activities, and, along with it, a high quantity

IMPLICATIONS

The number and locations of collection depots significantly influence the hauling cost and service quality of an MSW and recycled material collection system. This study demonstrates the efficiency of using computerized georeferenced data and optimization models to facilitate the selection of appropriate numbers and locations of waste collection depots for a real city-scale problem. Comparing the enhanced location model with two other models reveals that the proposed model can reduce the overlay of service areas and shorten the overall average walking distance to collection stops.

of municipal solid waste (MSW) is generated every day. Waste and recycled material collection services have therefore become a focus of local governments, who currently seek appropriate approaches to boost the efficiency and quality of collection services. The MSW bus system is one such approach implemented in Hsinchu City in Taiwan, Republic of China. An MSW bus system is a service by which pickup trucks stop at fixed curbside locations at a preset time each day to collect waste.

An efficient MSW pickup system depends on appropriate locations for collection stops and on good collection vehicle routing and scheduling. Although routing and scheduling are important and are analyzed in another study, this study focuses only on location selection. Selecting too many collection stops increases the collection cost, while selecting too few may reduce customer satisfaction and perhaps be less efficient. The numbers and locations of collection stops in Hsinchu City are manually and subjectively determined without systematic analysis. Such a subjective approach leads to inappropriate numbers and locations of collection stops, making MSW collection inconvenient for residents and increasing collection cost. These flaws become more pronounced as the number of required collection stops increases.

Previous studies of location selection have generally considered service distance to be the main factor in evaluation. Toregas and ReVelle¹ applied a Location Set Covering (LSC) model to determine the minimal number of government emergency service facilities, such as fire, police, and ambulance stations, to serve all residents within an acceptable maximum distance from such a station. Church and ReVelle² applied a Maximum Covering Location (MCL) model to find a set of hospital and ambulance stations to serve the maximum number of residents, under a constraint on the number of stations. These two models have been applied extensively in different areas.³⁻⁷ The two models, although applicable to the selection of MSW collection stops, may not select the optimal location

set when the coverage areas of two or more candidate locations overlap. The resulting selected locations are thus often not optimized, leading to diminished quality of service. An enhanced model with the sum of distances for service as the function to be minimized is presented in this study to obtain an improved solution.

Geographical information systems (GISs) have been widely used to more easily analyze and understand research results. For instance, Valeo et al.8 used a locationallocation model provided by ARC/INFO to plan a recycling depot scheme. Siddiqui et al.9 utilized a GIS to assist in their landfill siting analysis. This study employs ArcView 3.010 and several self-developed GIS-based computer programs to facilitate the processing of street data, collection points, and demand points and the presentation of results obtained from different models.

The rest of this paper is organized as follows. The models used in the selection of collection stops are described first, followed by a discussion for maximum acceptable walking distance. A case study for the Hsinchu MSW pickup system is described, and results obtained from different models are compared numerically and graphically for their effectiveness.

MODELS

This study employed three models for the selection of MSW collection stops: the LSC, the MCL, and the Shortest Service Location (SSL) models. They are described as follows.

The LSC Model

This model aims to select the minimum number of locations that satisfy demands within a certain acceptable service range (or distance). A brief description and formulation of the model is presented in this section. For detailed description, please refer to the paper by Toregas and ReVelle.1

$$Min \quad \sum_{j \in J} x_j \tag{1a}$$

subject to
$$\sum_{j \in N_i} x_j \ge 1$$
 $i \in I$ (1b)

$$x_j = (0,1)$$
 $j \in J$

where x_i is a [0,1] integer variable such that 1 implies that candidate location *j* is selected and 0 implies that it is not; *J* is the set of all candidate locations; *I* is the set of all demand points; $N_i = [j \in J \mid D_{ji} \leq S]$ is the set of candidate locations that are serviceable for demand point i (MSW generation point) within a certain maximum distance limit S; and D_{ij} is the distance between location j and demand point i.

Objective function 1a is used to find the set of the minimum number of locations that satisfies all demands,

while constraint 1b ensures that at least one service location can satisfy each demand point. In the LSC model, the service range covered for each collection location and the set of locations that can serve each demand point must be determined initially, but the number of locations does not need to be specified in advance. The LSC model requires that all demand points be served. The model aims to obtain the minimum set of locations that satisfies all demands.

The MCL Model

The MCL model attempts to obtain the combination of locations for maximum coverage. A brief description and formulation of the model is presented in this section. For detailed description, please refer to the papers of Church and ReVelle.2

$$Max \quad \sum_{i \in I} W_i y_i \tag{2a}$$

subject to
$$\sum_{j \in \mathbb{N}_{1}} x_{j} \geq y_{i} \quad i \in I$$
 (2b)
$$\sum_{j \in \mathbb{I}} x_{j} = P$$
 (2c)

$$\sum_{j \in J} x_j = P \tag{2c}$$

$$x_{j} = (0,1) \quad j \in J \tag{2d}$$

$$y_{\mathbf{i}} = (0, 1) \quad i \in I \tag{2e}$$

where y_i is a [0,1] integer variable such that 1 implies that demand point i is served and 0 implies that it is not; W_i is the estimated MSW quantity generated at the demand point; P is the maximum limit on the number of locations; and x_i , N_i , I, and J are the same as those defined for the LSC model.

Objective function 2a is used to find the set of locations that serves the maximum quantity of MSW, while constraint 2b ensures that at least one service location can satisfy demand point i when the point is to be served $(y_i = 1)$. The MCL model selects locations with maximum coverage. When the given limit (P) on the number of locations is not enough to cover all demands, the model will find location combinations that can satisfy demand points with a maximum total quantity of MSW, while some demand points may be placed beyond the maximum service range. That is, residents at those demand points must walk farther to drop their garbage. For the sake of comparison, the P value used in the MCL model was set to be equal to the number of locations determined by the LSC model.

The SSL Model

The LSC and MCL models, although applicable to selecting collection stops of an MSW pickup system, may not select optimal locations when the coverage areas of two or more candidate locations overlap such that a demand point can be served by more than one candidate location. Without additional constraints, both models randomly select a location that satisfies the demand, but it may not necessarily be the optimal alternative. Figure 1 illustrates an example in which candidate locations 1, 2, 3, and 4 all can cover demand point a. The LSC and MCL models may select any of the four locations from which to serve demand point a. Location 3, however, is obviously the best choice for the demand point.

To overcome this problem, this study proposes the following model, which seeks the minimum sum of distances between each demand point to the location serving it.

$$Min \sum_{i=1}^{n} d_i (3a)$$

subject to
$$\sum_{j \in N_{i}} (D_{ij}t_{ij}) \leq d_{i} \quad i \in I$$
 (3b)
$$\sum_{j \in N_{i}} t_{ij} = 1 \quad i \in I$$
 (3c)

$$\sum_{\mathbf{j}\in\mathbf{N}_{\mathbf{i}}}t_{\mathbf{i}\mathbf{j}}=1 \quad \mathbf{i}\in I \tag{3c}$$

$$t_{ij} \le x_j \quad i \in I$$
 (3d)

$$\sum_{j \in J} x_j = P \tag{3e}$$

$$x_j = (0,1) \quad j \in J \tag{3f}$$

where d_i is the distance between demand point i and the nearest selected collection location; D_{ii} is the distance between demand point i and candidate service location j; t_{ii} is a dummy variable between 0 and 1 such that 1 implies

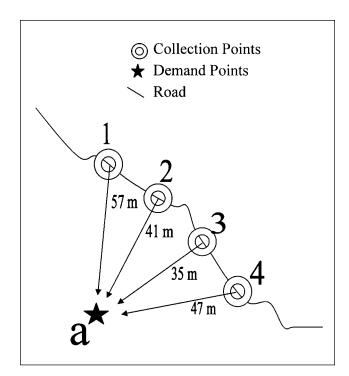


Figure 1. An example of the collection point system.

that location *j* is the nearest of all serviceable locations for demand point i; and x_i , N_i , I, J, and P are as defined for the MCL model.

Constraint 3d ensures that dummy variable t_{ii} must be smaller than x_i . Constraints 3c and 3d, combined with minimizing the objective function 3a, the total walking distance, allow constraint 3b to select the nearest location to serve each demand point I; that is, for $j \in N_i$, only one t_{ij} takes the value of 1, while the others take value 0. Given that x_i is already set to be a [0,1] integer in formulation 3f, t_{ij} need not be set as a [0,1] integer to save model-solving time. The P value used in the SSL model was set to be equal to the number of locations determined by the LSC model, as was done for the MCL model, for the sake of comparison.

The SSL model was proposed as a viable solution, with the objective to seek the shortest sum of distances to the nearest service location from each demand point. When the coverages of locations overlap, the model selects the collection location with the shortest sum of walking distances. The SSL model involves more variables, so it requires more computational time than do the LSC and MCL models. But the solution time is still acceptable.

MAXIMUM ACCEPTABLE WALKING DISTANCE FOR SERVICE

The maximum acceptable walking distance for service should be determined before establishing the three models just described. If the distance is set too long, residents are unable to conveniently drop off their MSW. However, if the distance is set too short, it will result in too many collection locations, which involve excessive costs. Setting a proper maximum acceptable walking distance is a decision-making problem that should consider the tradeoff between cost and quality of service. Cities in Taiwan are densely populated, and residents must wait at the curbside for a pickup truck to collect their MSW. Accordingly, long walking distances for service tend to invite complaints. Collection locations in Taiwan are often suggested to be best set up at intervals of between 20 and 300 m. A high density of locations leads to high collection costs and frequent service delays for the MSW pickup system. This study finally set the maximum acceptable walking distance for the service as between 50 and 100 m, such that the distance between two adjacent collection locations ranged from 100 to 200 m.

CASE STUDY

The case study area is Hsinchu City, situated in the northwestern part of Taiwan, with an area of ~104 km² and a population of approximately 360,000 at the end of 1999. The daily MSW generated in 1999 was ~372 tons. In the past, MSW was collected along the streets without fixed collection locations. To enhance the quality of the collection service, the municipal waste management authority has been testing an MSW pickup bus system in some parts of the city since June 2000. But inefficiency in the manual planning of collection locations has been observed. This study therefore was undertaken to apply the three models described previously to assist the authority in selecting appropriate collection locations.

Data for this study came from 1/5000 aerial photographs and GIS data of the study area. ArcView 3.0¹⁰ was used to process demand points and location data. As in the research by Valeo et al.,⁸ residential buildings were regarded as demand points (MSW generation points). Candidate service locations were set at all intersections and points at intervals of 20–30 m along roads. Demand points and candidate service locations were marked as illustrated in Figures 2 and 3. There were 8759 demand points and 9216 candidate service locations.

The maximum acceptable walking distances for service were set to be 50, 70, 85, and 100 m, respectively, for each model to examine the effect of varied distance limits on the solutions obtained. CPLEX 6.5,¹¹ an optimization software package installed on an inexpensive personal computer with a PII-350 CPU, was applied to solve the models for the case study. The following section describes the results obtained and compares the applicability and merits of the different models.

RESULTS AND DISCUSSION

Table 1 summarizes and compares the results obtained by the different models. For the LSC model with a short

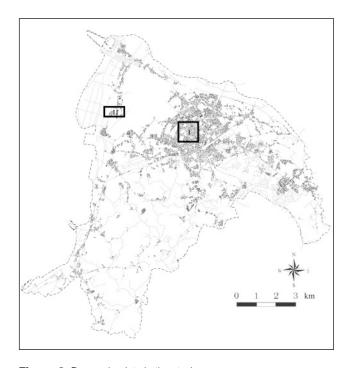


Figure 2. Demand points in the study area.

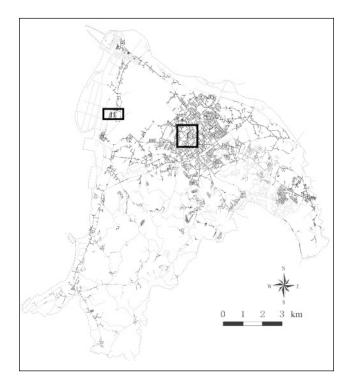


Figure 3. Candidate collection points in the study area.

maximum acceptable walking distance for service, more locations were required to satisfy all demands. When the maximum acceptable walking distance was set at 50 m, 2891 locations were required, and at 100 m, only 1087 locations were required. Figure 4 presents a sample result for the SSL solution with the maximum acceptable walking distance set at 100 m. In the figure, a link is added from each demand point to its nearest collection point.

For the sake of comparison, the limit on the number of locations (P) in the MSC and SSL models was set at the number obtained from the LSC model. As shown in Table 1, the average walking distance from demand points to collection locations increased as the maximum acceptable distance increased. The average distance increased from 31-32 m for the maximum acceptable distance of 50 m to 53-58 m for the maximum acceptable distance of 100 m. The sum of total walking distances also increased from 276-287 km to 469-511 km. The average distance and sum of the total walking distances obtained from the LSC and MCL models were similar, whereas the proposed SSL model produced better results. When the maximum acceptable walking distance was 50 m, the average walking distance of the SSL model was ~1.3 m less than those of the other two models, while the sum of total walking distances was 11-12 km less. This difference increased as the maximum acceptable walking distance for service was increased. At the maximum acceptable walking distance of 100 m, the average walking distance of the SSL solution was reduced by 4.8 m, and its sum of total walking distances was reduced by ~42 km in comparison with the

Table 1. Comparison of the results obtained from the LSC, MCL, and SSL models

Maximum Acceptable Walking Distance (m)	Number of Selected Collection Points	Model	Average Walking Distance (m)	Total Walking Distance (m)	Standard Deviation	Computational Solution Time (min)
100	1087	LSC	58.40	511,483	23.38	37.0
		MCL	58.46	512,053	23.30	143.4
		SSL	53.62	469,724	22.26	287.5
85	1366	LSC	50.29	440,476	19.41	23.9
		MCL	50.34	440,950	19.36	74.9
		SSL	46.73	409,328	18.68	101.3
70	1761	LSC	42.91	375,847	15.31	8.3
		MCL	43.14	377,905	15.35	37.8
		SSL	40.70	356,493	14.93	55.0
50	2891	LSC	32.81	287,394	9.48	1.7
		MCL	32.90	288,168	9.50	11.1
		SSL	31.56	276,422	9.49	12.3

other two models. The standard deviation of the results obtained from the SSL model was also lower, except when the maximum acceptable distance for service was 50 m, in which case the standard deviations of all three models were comparable.

Figure 5 reveals the distribution of demand points under different ranges of walking distances. The SSL model chose service locations closer to demand points than did the other two models. For example, at the maximum acceptable walking distance of 100 m, the SSL solution included 700 more demand points within 60 m of the walking distance for service than did the LSC and MCL

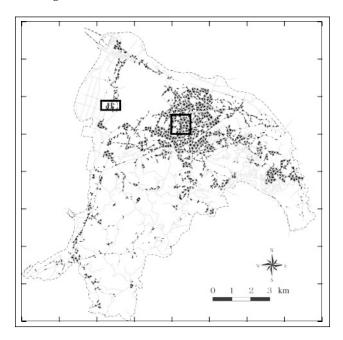


Figure 4. The SSL solution with the maximum acceptable walking distance set at 100 m.

models. Similar results were observed when the maximum walking distance was set at 50, 70, or 85 m.

Figure 6 illustrates the distribution of the number of demand points served by collection locations as selected by the different models. At the maximum acceptable walking distance of 100 m, the SSL solution had 657 locations to serve more than 10 demand

points, as compared with 594 locations in the MCL model and 388 locations in the LSC model. The SSL solution had fewer locations to serve less than five demand points, while LSC and MCL selected more such inefficient locations.

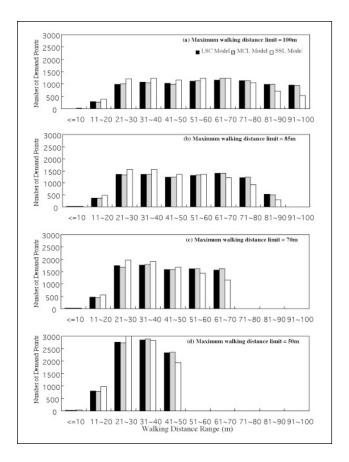


Figure 5. Distribution of collection points in various walking distance ranges for solutions with maximum walking distance limits of (a) 100 m, (b) 85 m, (c) 70 m, and (d) 50 m.

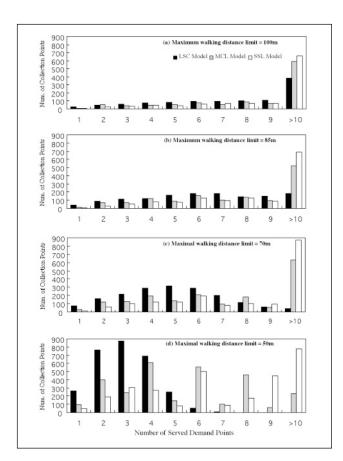


Figure 6. Distribution of demand points served by all collection points for solutions with maximum walking distance limits of (a) 100 m, (b) 85 m, (c) 70 m, and (d) 50 m.

Similar results were obtained at the maximum acceptable walking distances of 50, 70, and 85 m. The SSL solution had a shorter average walking distance and more locations able to serve more demand points. This result implies that a pickup truck can stay longer at a location, thereby increasing the efficiency of the collection service.

Table 1 also compares the computational time for solving different models. The solution time was lowest at the maximum acceptable walking distance of 50 m for all models, because the fewest locations are required to satisfy the maximum walking distance constraint. As the maximum acceptable walking distance was increased, the solution time increased. When the distance doubled from 50 to 100 m, the solution time increased 12–22 times. The LSC model took the least computational time, while the SSL model required 8 times as much time because it involves more variables. However, the rapid advancement of computer technology enables a large real-world problem to be solved within an acceptable computational time with a relatively inexpensive personal computer.

Solutions for two regions, indicated as I and II in Figure 2, were magnified for solutions with the maximum acceptable walking distance of 100 m for ease in visualizing the differences among results and the efficiency of

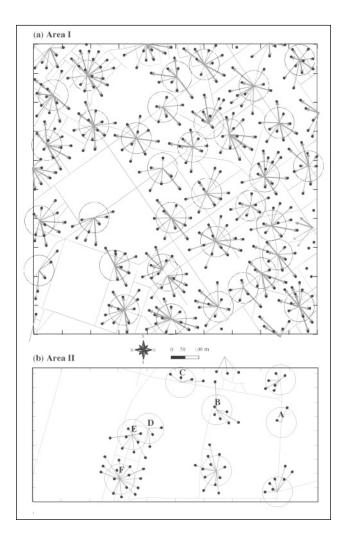


Figure 7. The LSC solution: (a) Area I and (b) Area II.

the recommended SSL model. The results obtained from the three models for both regions are shown in Figures 7–9, respectively. The circles in the figures were drawn with the collection location as the center and the average walking distance, based on the SSL solution (53.62 m), as the radius to facilitate the comparison of service areas. In Figures 7a and 8a, collection locations were randomly selected in the LSC and MCL models when they fell within overlapping covered service areas. These randomly selected points may result in longer walking distances for demand points. The SSL solution included fewer locations with overlapping service areas.

Figures 7b–9b magnify a more independent region to easily demonstrate the difference. In area A, there are two demand points. The LSC and MCL models randomly selected a poor location within the maximum acceptable walking distance to serve these two demand points, thereby increasing their walking distances as compared with the SSL solution. The resulting walking distance from one of the points to the service location was longer than the average walking distance, indicated by the corresponding circle. The SSL model selected the location with the

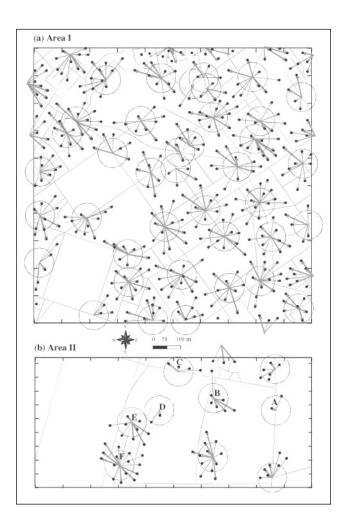


Figure 8. The MCL solution: (a) Area I and (b) Area II.

shortest sum of walking distances for the two demand points and was thus able to choose the best location. Such a problem involving only two demand points is easily recognized and rectified during real collection. But the following situations cannot be rectified so easily. In the same figures, areas B and C include a total of 10 demand points. The SSL model selected better locations than did the other models in that only two of the 10 points fell outside the average walking distance. In both the LSC and MCL solutions, four demand points fell outside the average walking distance. Similar situations occurred in areas D, E, and F, in which the LSC and MCL solutions had five more points falling outside the average walking distance than did the SSL solution. Area D in the LSC and MCL models serves only two and three demand points, respectively. In area F, the LSC and MCL solutions can serve 15 demand points, more than those served by the location selected in the SSL solution, but 11 of them fell outside the average walking distance, resulting in poorer service. As demand and the number of collection locations increases, manually rectifying the results derived from the LSC and MCL models is more difficult, thereby making it worthwhile to apply the SSL model to more efficiently select a proper collection location set.

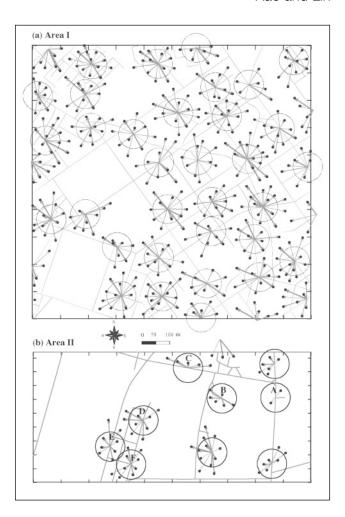


Figure 9. The SSL solution: (a) Area I and (b) Area II.

CONCLUSION

Selecting the locations of an appropriate number of pickup locations before the implementation of an MSW pickup system is important to the cost efficiency and service quality of the system. This study employed the LSC, MCL, and SSL models to determine collection locations. All three models found solutions within an acceptable computational time using a low-end personal computer. The SSL model, although taking longer to obtain solutions, produced more efficient results, shortening the service walking distance and thus enhancing the quality of service. This study also compared the effect of varied maximum acceptable walking distance limits for service. More locations are required if the maximum acceptable walking distance is shorter, resulting in increased cost and collection time. Conversely, a long maximum acceptable walking distance limit results in fewer locations and a lower cost but less customer satisfaction because of longer walks to drop MSW. The optimal walking distance for the service should be determined according to affordable collection cost, desired collection time, and service quality expected by the general public.

Certainly, the possibility always exists to improve this model. The real-world implementation of the pickup system is not exactly the same as the solution herein because of special requests from local residents, unusual road conditions, traffic limitations, and so on. These issues were not included in the model and, in the future, may be explored further by an enhanced model or some other approaches such as a multicriteria analysis, as suggested by an anonymous referee.

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